# Installation Guide

**Speedgun Pro Dash Bracket Assembly**

**FITS:** Speedgun Pro  
**PT#:** ai.951680A

---

## Installation Materials

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>903542</td>
<td>2</td>
<td>Wing Nut 1/4-20</td>
</tr>
<tr>
<td>910114</td>
<td>1</td>
<td>Suction Cup Bracket</td>
</tr>
<tr>
<td>910915</td>
<td>1</td>
<td>Slide Dash Bracket</td>
</tr>
<tr>
<td>910123</td>
<td>2</td>
<td>Suction Cup w/top Pilot</td>
</tr>
<tr>
<td>908894</td>
<td>2</td>
<td>Hex Screw 1/4-20x.50</td>
</tr>
<tr>
<td>900024</td>
<td>2</td>
<td>Nylon Washer</td>
</tr>
<tr>
<td>620009</td>
<td>1</td>
<td>Foam Scotch Pad</td>
</tr>
<tr>
<td>903353</td>
<td>2</td>
<td>Star Lock Washer #4</td>
</tr>
<tr>
<td>408002</td>
<td>2</td>
<td>Dual Lock</td>
</tr>
<tr>
<td>950292</td>
<td>2</td>
<td>Spring &amp; Hook Assembly</td>
</tr>
<tr>
<td>804001</td>
<td>2</td>
<td>Screw 4-40 x .312</td>
</tr>
</tbody>
</table>

---

![Speedgun Pro Bracket Assembly](image)

---

316 East Ninth Street | Owensboro, KY 42303  
888.689.9222 | www.mphindustries.com
Fit the Suction Cup (D) into the insert of the Suction Cup Bracket (B) for both sides.

Using the Hex Screws (E) put a Regular Plain Washer (G) on the screw and fit through the holes of the Slide Dash Bracket (C). Separate the Slide Dash Bracket (C) from the Suction Cup Bracket (B) using a Nylon Washer (F). After joining the two brackets together, add a Spring Disc (I) and secure with a Wing Nut (A) on each screw.

For extra stability stick the Dual Lock (J,K) to the bottom of the Suction Cup Bracket (B). The Foam Pad (H) can also be used to cushion the bracket from the dash.

Take the Spring (N) and loop one end to the bottom of the Suction Cup Bracket (B). Put the open end of the Spring (N) inside the middle loop of the Hook (N). Using the straight end of the Hook (N) fit between the dash and the window. Do this for both sides.

Remove 2 wingnuts and washers as shown. Use screws (O) and washers (L,M) to attach dashmount unit mounting plate to (C). Re-attach Speedgun Pro dashmount unit to attached mounting plate using provided wingnuts and washers. *Note: Speedgun Pro Dashmount unit must be ordered separately from bracket assembly.

Put the finished bracket into the car on the dash. Be sure to secure the Suction Cups (D) to the window and then stabilize with the Dual Lock Strips (J,K), if you choose to use them. Mount the Speedgun Pro to the bracket and adjust the Slide Dash Bracket to fit. Tighten Wing Nuts (A).
ITEM | QTY | PART # | DESCRIPTION
--- | --- | --- | ---
A | 2 | 903542 | Wing Nut 1/4-20
B | 1 | 910114 | Suction Cup Bracket
C | 1 | 910915 | Slide Dash Bracket
D | 2 | 910123 | Suction Cup w/top Pilot
E | 2 | 908894 | Hex Screw 1/4-20x.50
F | 2 | 900024 | Nylon Washer
G | 2 | 908340 | Regular Plain Washer
H | 1 | 620009 | Foam Scotch Pad
I | 2 | 900025 | Disc Spring

ITEM | QTY | PART # | DESCRIPTION
--- | --- | --- | ---
J | 1 | 680004 | Dual Lock
K | 1 | 680005 | Dual Lock
L | 2 | 903353 | Star Lock Washer #4
M | 2 | 408002 | Regular Plain Washer #4
N | 2 | 950292 | Spring & Hook Assembly
O | 2 | 804001 | Screw 4-40 x .312

Note: Speedgun Pro dashmount unit not incl. in bracket kit.